MORPHOLINE

7. SHIPPING INFORMATION 7.1 Grades of Purity: Several grades available, most above 99%.

8. HAZARD CLASSIFICATIONS

Classification

3

0

8.1 49 CFR Category: Flammable liquid

7.2 Storage Temperature: Ambient 7.3 Inert Atmosphere: No requirement

7.5 IMO Pollution Category: D

7.4 Venting: Open

7.6 Ship Type: 3

7.7 Barge Hull Type: 3

8 2 49 CER Class: 3 8.3 49 CFR Package Group: III

8.4 Marine Pollutant: No

8.5 NFPA Hazard Classification: Category Classi Health Hazard (Blue)......

Flammability (Red).....

Instability (Yellow).....

8.8 RCRA Waste Number: Not listed 8.9 EPA FWPCA List: Not listed

9.2 Molecular Weight: 87.12

401.4°K

MN/m

pertinent

8.6 EPA Reportable Quantity: Not listed. 8.7 EPA Pollution Category: Not listed.

9. PHYSICAL & CHEMICAL

PROPERTIES

9.3 Boiling Point at 1 atm: 262.8°F = 128.2°C =

9.4 Freezing Point: 23.4°F = -4.8°C = 268.4°K

9.5 Critical Temperature: 653.0°F = 345°C = 618.2°K

9.6 Critical Pressure: 794 psia = 54 atm = 5.47

9.10 Vapor (Gas) Specific Gravity: Not pertinent 9.11 Ratio of Specific Heats of Vapor (Gas): (est.) 1.091

9.12 Latent Heat of Vaporization: 182.9 Btu/lb = 101.6 cal/g = 4.254 X 10⁵ J/kg

9.13 Heat of Combustion: Currently not available

9.7 Specific Gravity: 1.00 at 20°C (liquid) 9.8 Liquid Surface Tension: Not pertinent

9.9 Liquid Water Interfacial Tension: Not

9.1 Physical State at 15° C and 1 atm: Liquid

CAUTIONARY RESPONSE INFORMATION							
Common Synonyms Diethylene imidoxide Diethylene oximide Tetrahydro-2h-1, 4-oxazine Tetrahydro-p-oxazine		Oily liquid Colorless Fishy, ammonia odor Floats and mixes with water. Irritating vapor is produced.					
Avoid cont Call fire de Notify loca	act with liquid a partment. I health and po	and vapor. Ilution control age	ncies.				
Fire	FLAMMABL Flashback a Vapor may e Extinguish w Cool expose	ABLE ack along vapor trail may occur. ray explode if ignited in an enclosed area. ish with water, dry chemical, or carbon dioxide. qosed containers with water.					
Exposure	CALL FOR I VAPOR Irritating to e If inhaled, w Move to free If breathing LIQUID Irritating to e Remove coi Flush affect IF IN EYES, IF SWALLO or milk and I IF SWALLO VULSIONS,	MEDICAL AID. we shall cause have and the ill cause have and the has stopped, give s difficult, give ox kin and eyes. trainnated clothin ad areas with pler hold eyelids oper WED and victim induce WED and victim induce WED and victim induce WED and victim induce MED anduce MED and	EDICAL AID. es, nose and throat. cause nausea, headache, or difficult breathing. t air. a stopped, give artificial respiration. difficult, give oxygen. in and eyes. aminated clothing and shoes. d areas with plenty of water. noid eyelids open and flush with plenty of water. VED and victim is CONSCIOUS, have victim drink water twe victim induce vomiting. VED and victim is UNCONSCIOUS OR HAVING CON- lo nothing except keep victim warm.				
Water Pollution	Effect of low May be dan Notify local Notify opera	concentrations on aquatic life is unknown. erous if it enters water intakes. ealth and wildlife officials. ors of nearby water intakes.					
1. CORRECTIVE RESPONSE ACTIONS Dilute and disperse Stop discharge			2. CHEMICA 2.1 CG Compatibil arrine 2.2 Formula: OCH 2.3 IMO/UN Desig 2.4 DOT ID No.: 22 2.5 CAS Registry 2.6 NAERG Guide 2.7 Standard Indu 51579	2. CHEMICAL DESIGNATIONS 2.1 CG Compatibility Group: 7; Aliphatic amine 2.2 Formula: OCH2CH2NHCH2CH2 3. IMOVIN Designation: 3.3/2054 2.4 DOT ID No: 2054 2.5 CAS Registry No: 110-91-8 2.6 NAERG Guide No: 132 2.7 Standard Industrial Trade Classification: 51579			
		3. HEALTH	HAZARDS				
3.1 Personal Prote rubber boo 3.2 Symptoms Fol through ski 3.3 Treatment of B and warm	ective Equipm ts and gloves; lowing Expos in may cause n Exposure: INH and call a physic	ent: Organic vap goggles or face sl ure: Liquid cause ausea and heada ALATION: if ill eff sician: if breathing	or canister or self-containe hield. Is skin and eye burns. Brea che. fects occur, move patient to i stops, start artificial respir	d breathing apparatus; athing vapors or absorption o fresh air, keep him quiet ation, INGESTION: force			

milk or water, then immediately induce vomiting; treat symptomatically: no known antidote. SKIN OR EYES: immediately flush with plenty of water for at least 15 min.; for eyes get medical attention promptly.

3.4 TLV-TWA: 20 ppm

3.5 TLV-STEL: Not listed

3.6 TLV-Ceiling: Not listed.

3.7 Toxicity by Ingestion: Grade 2; LD₅₀ = 0.5 to 5 g/kg (guinea pig, rat)

3.8 Toxicity by Inhalation: Currently not available.

3.9 Chronic Toxicity: Currently not available

3.10 Vapor (Gas) Irritant Characteristics: Vapors cause a slight smarting of the eyes or respiratory system if present in high concentrations. The effect is temporary

3.11 Liquid or Solid Characteristics: Minimum hazard. If spilled on clothing and allowed to remain, may cause smarting and reddening of the skin.

3.12 Odor Threshold: 0.01 ppm

3.13 IDLH Value: 1,400 ppm 3.14 OSHA PEL-TWA: 20 ppm

3.15 OSHA PEL-STEL: Not listed.

3.16 OSHA PEL-Ceiling: Not listed.

3.17 EPA AEGL: Not listed

.1 Flash Point: 100°F O.C.

.2 Flammable Limits in Air: 1.8%-10.8% .3 Fire Extinguishing Agents: Water fog, alcohol foam, dry chemical, or carbon dioxide .4 Fire Extinguishing Agents Not to Be

4. FIRE HAZARDS

- Used: Not pertinent .5 Special Hazards of Combustion Products: Irritating vapors are generated when heated.
- .6 Behavior in Fire: Vapor is heavier than air and may travel some distance to source of ignition and flash back.
- .7 Auto Ignition Temperature: 590°F
- .8 Electrical Hazards: Not pertinent
- .9 Burning Rate: 1.9 mm/min
- .10 Adiabatic Flame Temperature: Currently not available .11 Stoichometric Air to Fuel Ratio: 32.1
- (calc.)
- .12 Flame Temperature: Currently not available .13 Combustion Molar Ratio (Reactant to Product): 9.5 (calc.)
- .14 Minimum Oxygen Concentration for Combustion (MOCC): Not listed

5. CHEMICAL REACTIVITY

.1 Reactivity with Water: No reaction

- .2 Reactivity with Common Materials: No reaction
- .3 Stability During Transport: Stable .4 Neutralizing Agents for Acids and Caustics: Flush with water
- .5 Polymerization: Not pertinent
- .6 Inhibitor of Polymerization: Not pertinent

6. WATER POLLUTION

- .1 Aquatic Toxicity: Currently not available
- .2 Waterfowl Toxicity: Currently not available
- .3 Biological Oxygen Demand (BOD): (theor.) 0.9%, 5 days; 5.1%, 20 days
- .4 Food Chain Concentration Potential: None
- 5 GESAMP Hazard Profile Bioaccumulation: 0 Damage to living resources: 2 Human Oral hazard: 1
- Human Contact hazard: | Reduction of amenities: 0
- 9.15 Heat of Solution: Currently not available
 - 9.16 Heat of Polymerization: Not pertinent 9.17 Heat of Fusion: Currently not available

9.14 Heat of Decomposition: Not pertinent

- 9.18 Limiting Value: Currently not available
- 9.19 Reid Vapor Pressure: 0.55 psia

NOTES

MORPHOLINE

9.20 SATURATED LIQUID DENSITY		9.21 LIQUID HEAT CAPACITY		9.22 LIQUID THERMAL CONDUCTIVITY		9.23 LIQUID VISCOSITY	
Temperature (degrees F)	Pounds per cubic foot	Temperature (degrees F)	British thermal unit per pound-F	Temperature (degrees F)	British thermal unit inch per hour-square foot-F	Temperature (degrees F)	Centipoise
35 40 45 50 55 60 65 70 75 80 85 90 90 95 100 100 110 115 120	63.740 63.550 63.360 62.980 62.980 62.410 62.410 62.220 62.030 61.850 61.450 61.450 61.260 61.070 60.880 60.690 60.500	70 75 80 85 90 95 100 105 115 120 135 140 145 155 160 165 170 175 180 185 190 195	0.476 0.477 0.479 0.480 0.481 0.482 0.484 0.485 0.486 0.488 0.489 0.490 0.492 0.493 0.494 0.493 0.494 0.496 0.497 0.498 0.499 0.501 0.502 0.505 0.506 0.507 0.509		NOT PERT-ZENT		N O T E R T I N E N T

9.24 SOLUBILITY IN WATER		9.25 SATURATED VAPOR PRESSURE		9.26 SATURATED VAPOR DENSITY		9.27 IDEAL GAS HEAT CAPACITY	
Temperature (degrees F)	Pounds per 100 pounds of water	Temperature (degrees F)	Pounds per square inch	Temperature (degrees F)	Pounds per cubic foot	Temperature (degrees F)	British thermal unit per pound-F
	M IS C I B L E	-30 -20 -10 0 10 20 30 40 50 60 70 80 90 100 110 120 130 140 150 160 170 180 190 200 210 220	0.002 0.003 0.005 0.008 0.013 0.021 0.033 0.049 0.073 0.152 0.213 0.294 0.294 0.401 0.538 0.714 0.936 1.213 1.556 1.956 1.976 2.487 3.102 3.838 4.712 5.742 6.949	-30 -20 -10 0 10 20 30 40 50 60 70 80 90 100 110 120 130 140 150 160 170 180 190 200 210 220	0.00003 0.00005 0.00014 0.00023 0.00054 0.00054 0.00054 0.00117 0.00166 0.00232 0.00232 0.00232 0.00232 0.00232 0.00232 0.00232 0.00232 0.00232 0.00232 0.00235 0.00999 0.01288 0.01641 0.02071 0.02588 0.03205 0.03205 0.03205 0.03297	50 52 54 56 58 60 62 64 68 70 72 74 76 78 80 82 84	0.274 0.274 0.274 0.274 0.274 0.274 0.274 0.274 0.274 0.274 0.274 0.274 0.274 0.274 0.274 0.274 0.274 0.274 0.274 0.274