DIETHANOLAMINE

7. SHIPPING INFORMATION

8. HAZARD CLASSIFICATIONS

Flammability (Red).....

9. PHYSICAL & CHEMICAL PROPERTIES 9.1 Physical State at 15° C and 1 atm: Solid 9.2 Molecular Weight: 105.14

9.3 Boiling Point at 1 atm: 515.1°F = 268.4°C = 541.6°K 9.4 Freezing Point: $82^{\circ}F = 28^{\circ}C = 301^{\circ}K$ 9.5 Critical Temperature: 827.6°F = 442°C = 715.2°K **9.6 Critical Pressure:** 470 psia = 32 atm = 3.2 MN/m² 9.7 Specific Gravity: 1.095 at 28°C (liquid) 9.8 Liquid Surface Tension: Not pertinent 9.9 Liquid Water Interfacial Tension: Not pertinent 9.10 Vapor (Gas) Specific Gravity: Not pertinent 9.11 Ratio of Specific Heats of Vapor (Gas): 1.053

9.12 Latent Heat of Vaporization: 266 Btu/lb = 148 cal/g = 6.20 X 10⁵ J/kg 9.13 Heat of Combustion: −10,790 Btu/lb = −6000 cal/g = .251 X 10⁵ J/kg 9.14 Heat of Decomposition: Not pertinent **9.15 Heat of Solution:** (est.) –13 Btu/lb = –7 cal/g = –0.3 X 10⁵ J/kg 9.16 Heat of Polymerization: Not pertinent 9.17 Heat of Fusion: Currently not available 9.18 Limiting Value: Currently not available 9.19 Reid Vapor Pressure: 0.97 psia

Instability (Yellow).....

8.6 EPA Reportable Quantity: 100 pounds 8.7 EPA Pollution Category: B 8.8 RCRA Waste Number: Not listed 8.9 EPA FWPCA List: Not listed

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7.1 Grades of Purity: 85-99.5% 7.2 Storage Temperature: Ambient 7.3 Inert Atmosphere: No requirement

8.1 49 CFR Category: Not listed 8.2 49 CFR Class: Not pertinent 8.3 49 CFR Package Group: Not listed. 8.4 Marine Pollutant: No 8.5 NFPA Hazard Classification:

7.4 Venting: Open 7.5 IMO Pollution Category: D 7.6 Ship Type: 3 7.7 Barge Hull Type: 3

	CAUTION	NARY RESPO	ONSE INFORMATI	ON		4. FIRE HAZARDS		
Common Synonyms Oily liquid or so DEA crystals		Oily liquid or solid crystals	Liquid is colorless; Solid is white	Slight dead fish or ammonia odor		Flash Point: 305°F O.C. Flammable Limits in Air: 1.6% (calc.)- 9.8% (est.)		
2,2'-Dihydroxydiethyl amine Di(2-hydroxyethyl) amine					4.3	Fire Extinguishing Agents: Water, alcohol foam, carbon dioxide, dry		
Bis-(2-Hydroxyethyl 2,2'-Iminodiethanol)amine	Sinks and mixes w	nth water.		4.4	chemical Fire Extinguishing Agents Not to Be		
Кеер рео	ple away. Avoi	d contact with liquid.			┥╽┈	Used: Addition of water may cause frothing.		
(including		lined breatning appar	ratus, and rubber overclothing		4.5	Special Hazards of Combustion Products: Irritating vapors are		
Notify loca		Ilution control agenci	ies.		4.6	generated when heated. Behavior in Fire: Not pertinent		
	Combustible	2			4.7	Auto Ignition Temperature: 1224°F		
Fire	Wear goggle	Wear goggles, self-contained breathing apparatus, and rubber overclothing (including gloves). Extinguish with dry chemical, alcohol foam, or carbon dioxide. Cool exposed containers with water.				Electrical Hazards: Not pertinent Burning Rate: 0.74 mm/min.		
	Extinguish w Cool expose					0 Adiabatic Flame Temperature: Currently not available		
Exposure	CALL FOR	MEDICAL AID.				1 Stoichometric Air to Fuel Ratio: 32.1 (calc.)		
•	LIQUID	skin and eyes.				2 Flame Temperature: Currently not available		
	Remove con	ntaminated clothing a ed areas with plenty				3 Combustion Molar Ratio (Reactant to Product): 10.5 (calc.)		
	IF IN EYES, IF SWALLO	, hold eyelids open a WED and victim is C	nd flush with plenty of water. CONSCIOUS, have victim drin	k water	4.14	4.14 Minimum Oxygen Concentration for Combustion (MOCC): Not listed		
	IF SWALLO		JNCONSCIOUS OR HAVING			5. CHEMICAL REACTIVITY		
	1		ept keep victim warm.			Reactivity with Water: No reaction		
Water Pollution	May be dan	to aquatic life in high gerous if it enters wa health and wildlife off	ater intakes.		5.2	Reactivity with Common Materials: No reaction		
1 onution		ators of nearby water				Stability During Transport: Stable Neutralizing Agents for Acids and		
					5.5	Caustics: Flush with water Polymerization: Not pertinent		
1. CORRECTIVI Dilute and	E RESPONSE	ACTIONS	2. CHEMICAL DE		5.6	Inhibitor of Polymerization: Not pertinent		
Stop discl			2.1 CG Compatibility G 2.2 Formula: (HOCH ₂ Cl	H2)2NH		6. WATER POLLUTION		
			2.3 IMO/UN Designatio 2.4 DOT ID No.: Not list 2.5 CAS Registry No.:	ed	6.1	Aquatic Toxicity: 2100 ppm/24 hr/sunfish, bluegill/TLm/ fresh		
			2.6 NAERG Guide No.: 2.7 Standard Industria	Not listed	6.2	water Waterfowl Toxicity: Currently not		
						available		
			51461		6.3	Biological Oxygen Demand (BOD): 10%		
3.1 Personal Prot	tective Equipm	3. HEALTH H		required; clean body-		(theor.), 5 days Food Chain Concentration Potential:		
covering of 3.2 Symptoms For	clothing, chemic bllowing Expos	nent: Full face mask al goggles. sure: Irritation of eye	HAZARDS		6.4	(theor.), 5 days Food Chain Concentration Potential: None GESAMP Hazard Profile:		
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DIETHANOLAMINE

SATURATED	9.20 SATURATED LIQUID DENSITY		9.21 LIQUID HEAT CAPACITY		9.22 LIQUID THERMAL CONDUCTIVITY		9.23 LIQUID VISCOSITY	
Temperature (degrees F)	Pounds per cubic foot	Temperature (degrees F)	British thermal unit per pound-F	Temperature (degrees F)	British thermal unit inch per hour-square foot-F	Temperature (degrees F)	Centipoise	
85 90 95 100 105 110 115 120 130 130 140 140 145 150 155 160 165 170 175 180 185 190 195 200 205 210	68.230 68.110 67.990 67.870 67.750 67.520 67.520 67.400 67.280 67.169 66.229 66.809 66.680 66.680 66.680 66.539 66.219 66.219 66.219 66.239 66.590 65.570 65.590 65.559 65.509 65.509 65.580	85 90 95 100 115 120 125 130 135 140 145 150	0.584 0.589 0.594 0.604 0.609 0.614 0.619 0.624 0.629 0.634 0.639 0.634 0.639		N O T P E R T I Z E N T		NOT PERT-ZEZT	

9.24 SOLUBILITY IN WATER		9.25 SATURATED VAPOR PRESSURE		9.26 SATURATED VAPOR DENSITY		9.27 IDEAL GAS HEAT CAPACITY	
Temperature (degrees F)	Pounds per 100 pounds of water	Temperature (degrees F)	Pounds per square inch	Temperature (degrees F)	Pounds per cubic foot	Temperature (degrees F)	British thermal unit per pound-F
	M - S C - B L E	310 320 330 350 350 370 380 390 400 410 420 430 440 450 440 450 460 470 480 490 500 510 520 530 540 550 560	0.221 0.289 0.376 0.485 0.619 0.786 0.990 1.238 1.538 1.899 2.330 2.843 3.448 4.161 4.995 5.967 7.094 8.396 9.893 11.610 13.570 15.800 18.320 21.170 24.380 27.980	310 320 330 350 350 370 380 390 400 410 410 420 430 440 450 460 470 480 490 500 510 520 530 540 550 560	0.00281 0.00363 0.00466 0.00594 0.00749 0.01169 0.01169 0.01164 0.02164 0.02164 0.03165 0.03796 0.04530 0.05378 0.06354 0.07474 0.08751 0.10200 0.11850 0.13700 0.13700 0.18130 0.23650 0.26880	0 25 50 75 100 125 150 175 200 225 250 250 325 350 325 350 375 400 425 450 455 450 525 550 525 575 600	0.345 0.355 0.364 0.373 0.382 0.391 0.400 0.408 0.416 0.424 0.431 0.438 0.445 0.438 0.445 0.452 0.458 0.455 0.476 0.487 0.487 0.482 0.487 0.492 0.501 0.509